

# Rehabilitation of Fully Deteriorated Rigid Pipes

By  
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**TTC/PRc**

# Rehabilitation of Rigid Pipes

## Background

**ANSI/AWWA C950-88**

**McAlpine Papers-1993 (No-Dig &  
ASCE/PLD)**

**Schrock & Gumbel Paper-1997**

**ASCE/PLD PINS Task Group -Jay Schrock**

**Pipe Rehabilitation Council (PRc) Symposia**

**Test Data-WRc and Utah State University**

**TTC/PRc**

## **“Fully Deteriorated” Rehab Design**

### **Design Equation (from AWWA C950/M45)-The Luscher Equation**

$$q_t = (C/N) \{32R_w B' E_s' (E_L I/D^3)\}^{1/2} \quad (\text{ASTM F 1216})$$

**The equation, as originally developed by Luscher in 1966 was**

**Subject to the following limiting assumptions:**

- 1. Circular-symmetric geometry (C=1)**
- 2. Uniform radial pressure  $q_t$**
- 3. Deflection resisted by soil modeled as identical discrete springs  
Uniformly distributed around the pipe**
- 4.  $R_w = 1$**
- 5. Experimental data only for very high SDR (200-500) low stiffness  
tubes ( $PS < 1$ ).**

# Rehabilitation of Rigid Pipes

**“If soil migration into the pipe has been limited and soil voids adjacent to the pipe are localized,..., Insituform design techniques are applicable.”**

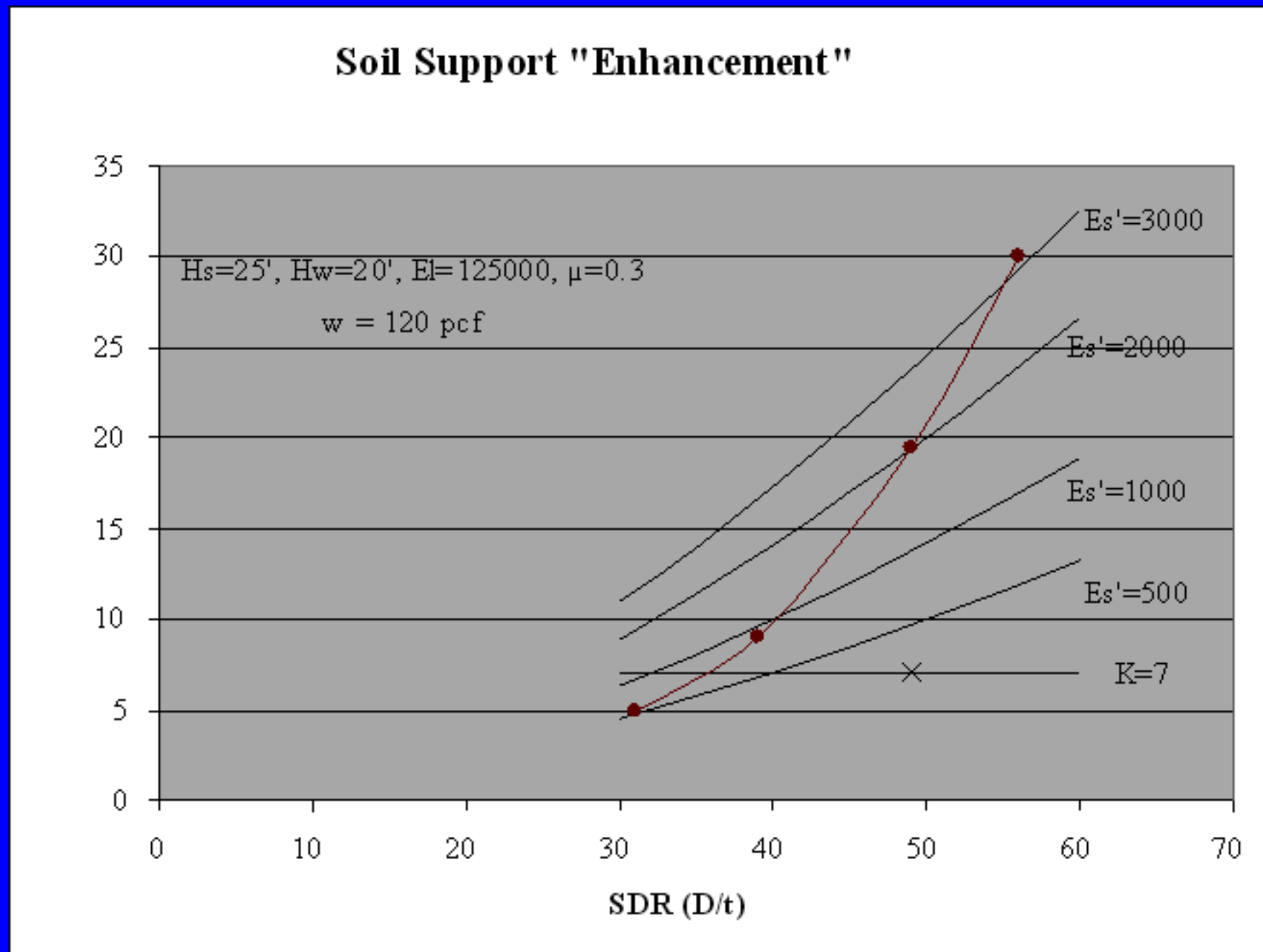
**“...adequate soil side support is essential to stand-alone, flexible pipe design.”**

**“Typical values of  $E_s$  are 700 to 1500 psi”**

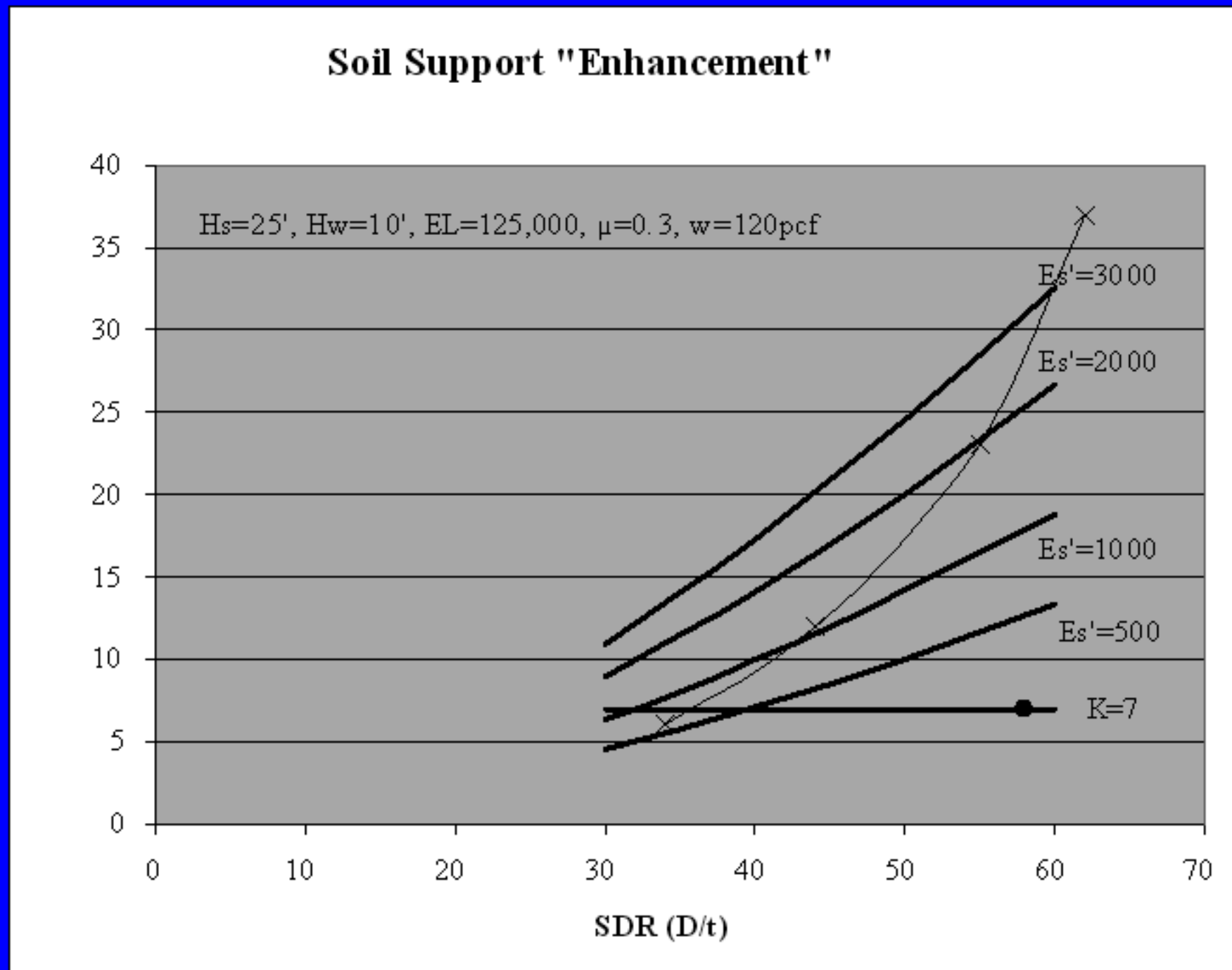
**Insituform Design Guide**

**Section on “Fully Deteriorated” Design**

# Rehabilitation of Rigid Pipes



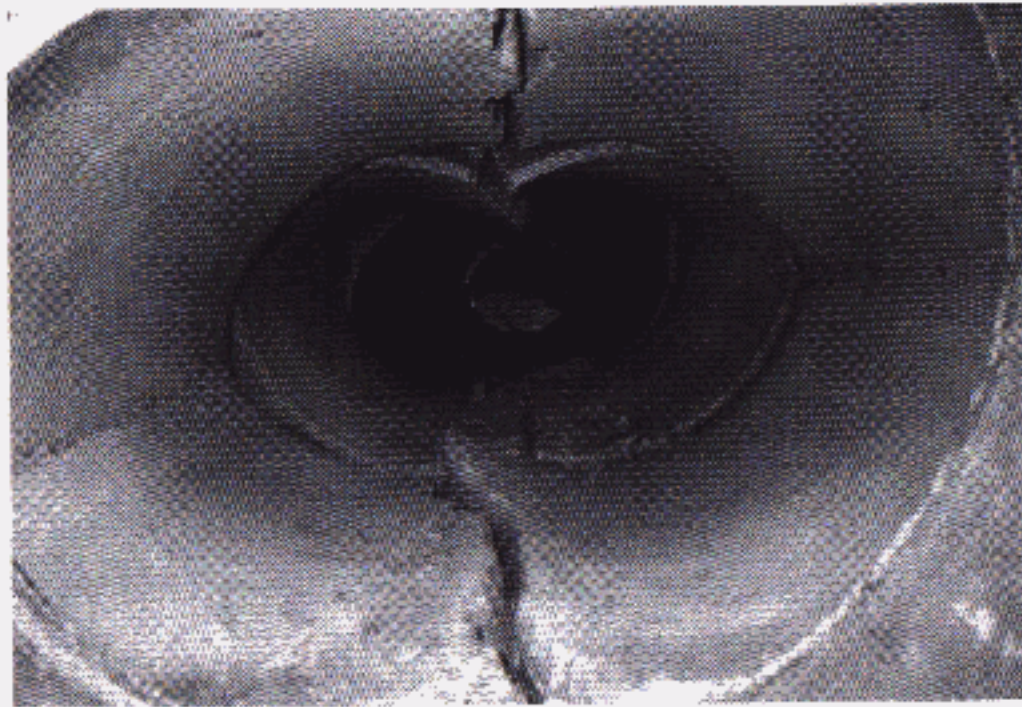
# Rehabilitation of Rigid Pipes





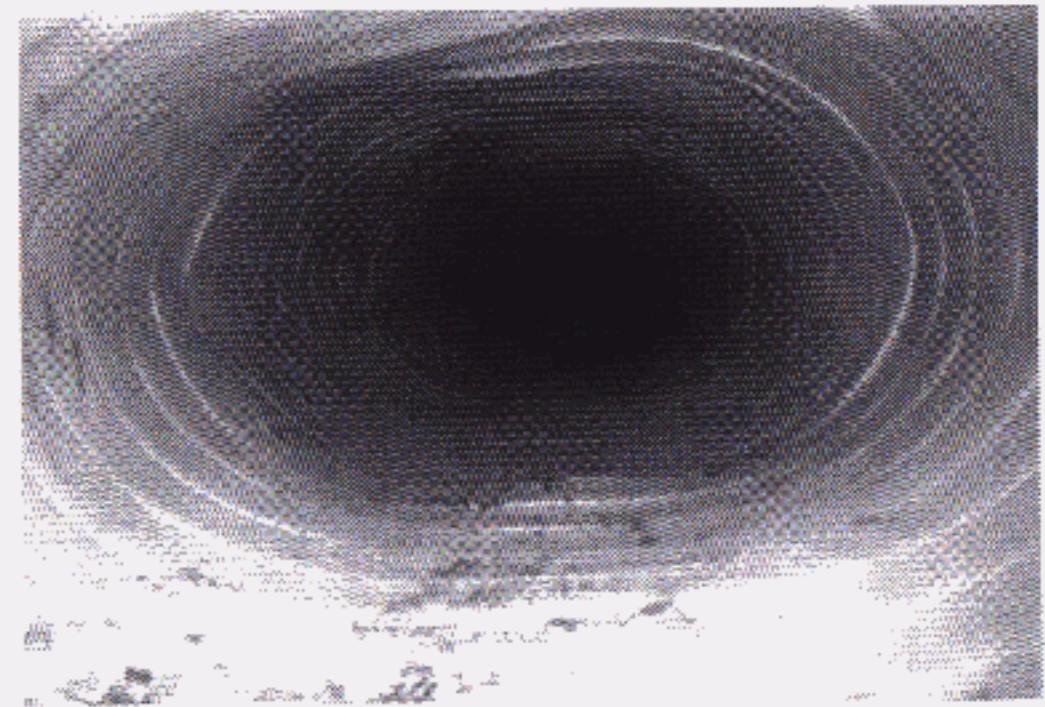
# Rehabilitation of Rigid Pipes

## Utah State University Soil Cell Test 1993



**UNLINED PIPE**

Unlined pipe is no longer serviceable.

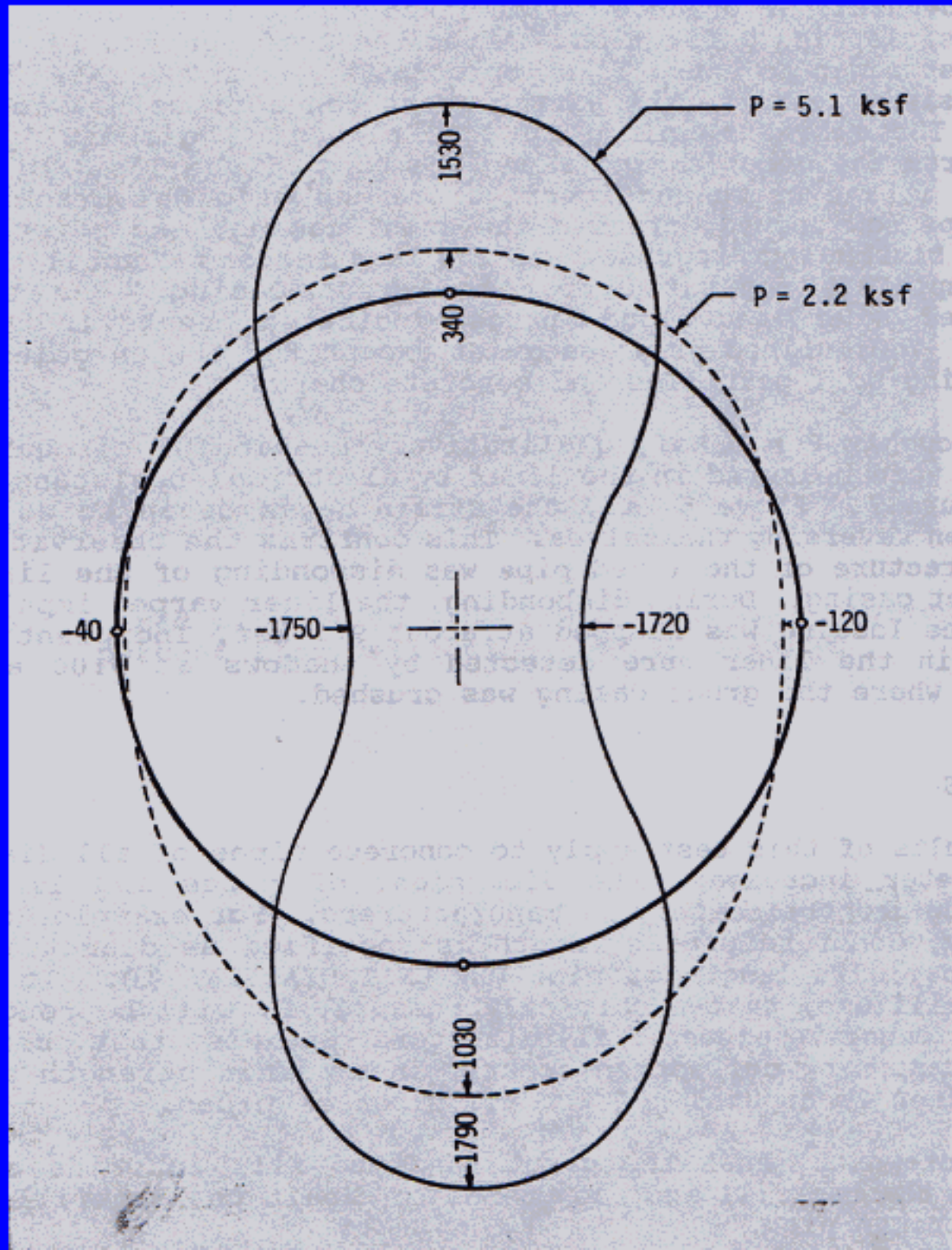


**DANBY LINED PIPE**

At nineteen percent deflection, pipe was still serviceable.



# Rehabilitation of Rigid Pipes



**Utah State Univ.  
1993 Soil Cell Test**

**Strains in Danby Liner  
(Tension +)**

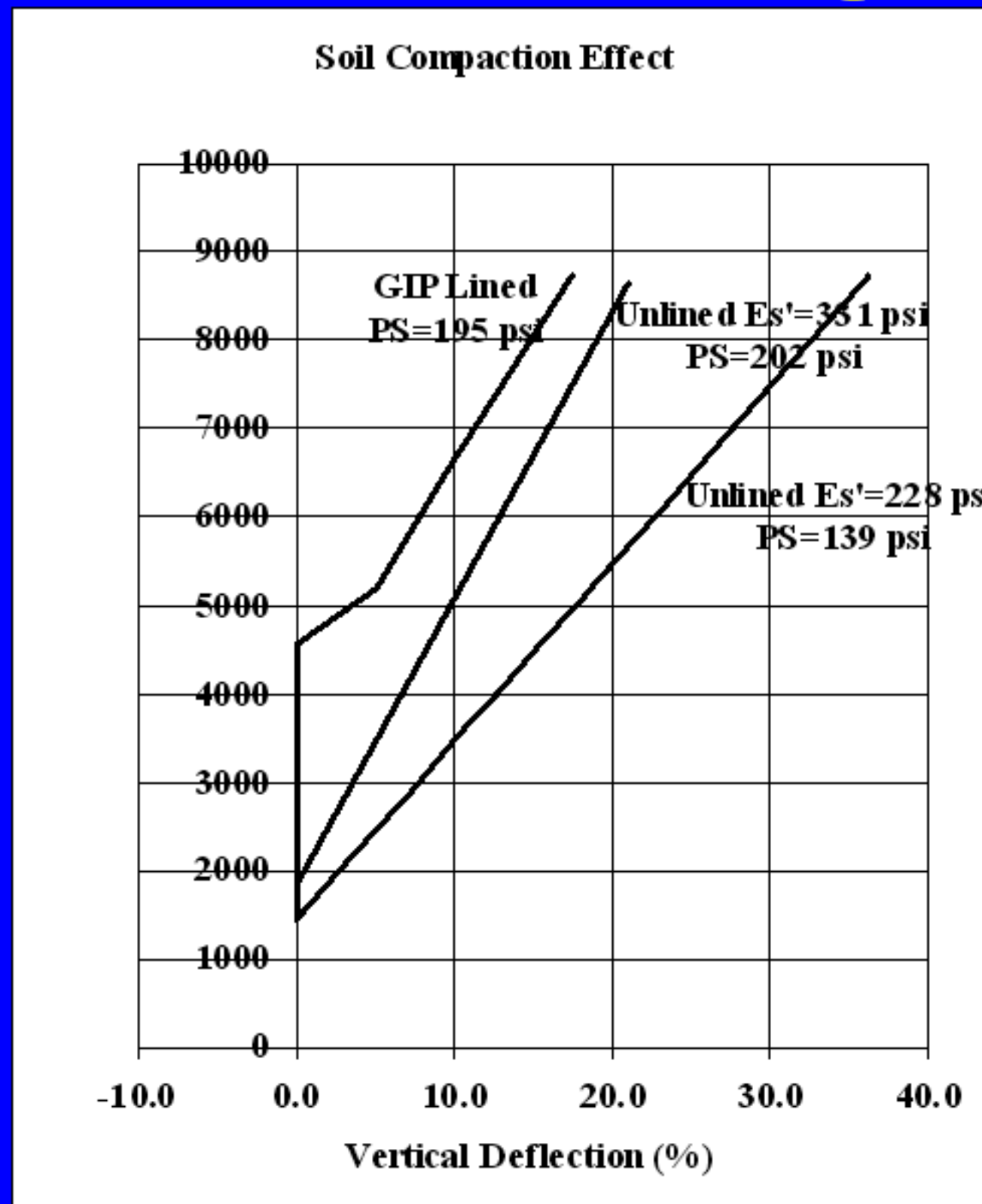
**TTC/PRc**



# Rehabilitation of Rigid Pipes

**Clearly, the soil load transferred to the liner by the cracked concrete pipe is not uniformly distributed around the liner.**

# Rehabilitation of Rigid Pipes



**Soil Cell Test  
Utah State Univ.  
1988 & 1993**

# Rehabilitation of Rigid Pipes

## Modified Iowa Deflection Formula

$$\square = ? Y/D = LKP/(8EI/D^3 + .061Es'), L=1, K=0.1$$

**Slope of Load (P) Vs Deflection Line = Stiffness**

$$dP/d\square = 80EI/D^3 + .61Es'$$

# Rehabilitation of Rigid Pipes

**For GIP USU Test Data ( $t = 0.50''$ ,  $OD = 28''$ )**

**Unlined Slope = 20 ksf = 139 psi = .61  $E'_s$ ;  $E'_s = 228$  psi**

**Lined Slope = 28 ksf = 195 psi;  $80EI/D^3 = 56$  psi**

**$EI = 14,558$  psi       $L = 1, K = 0.1$**

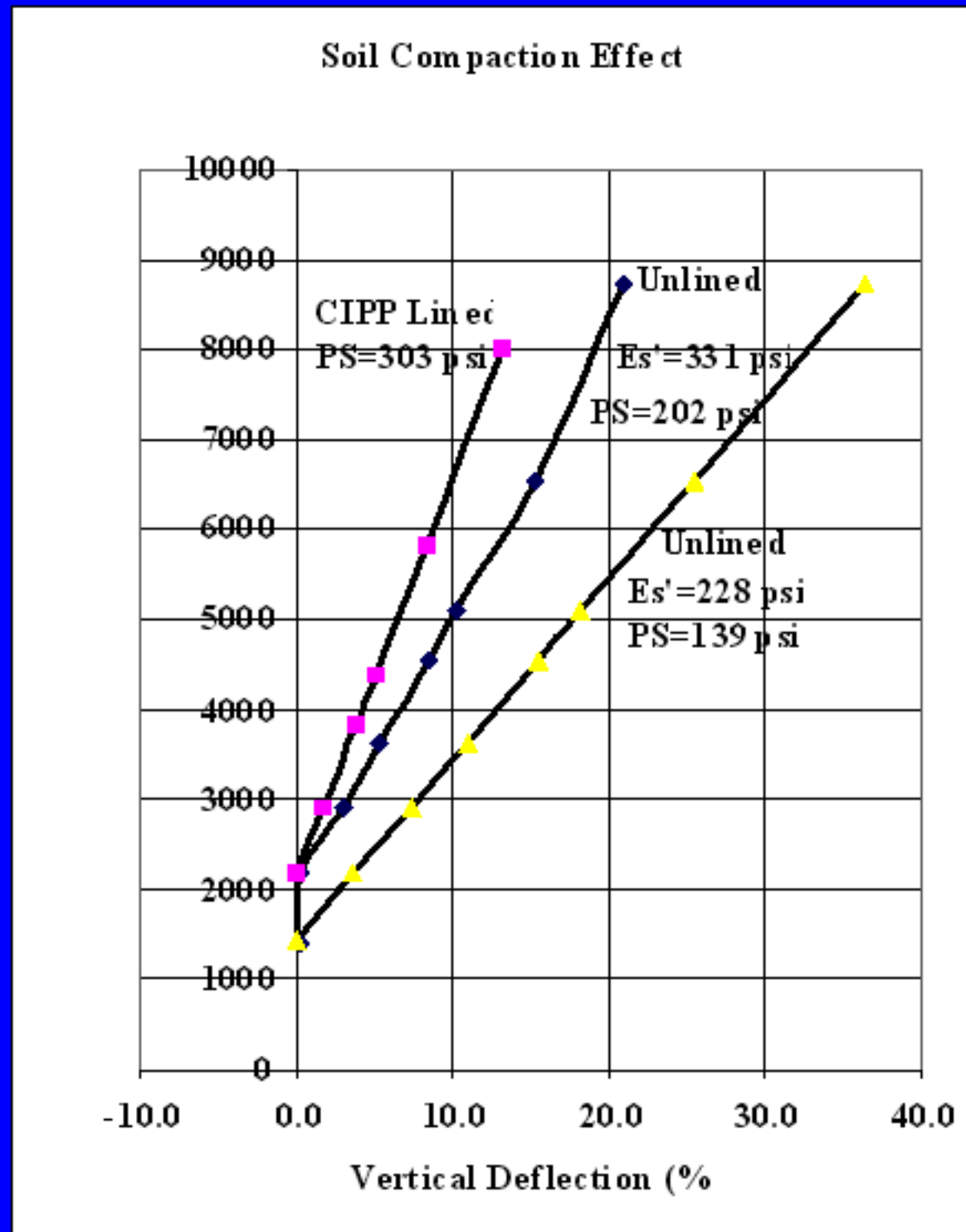
**Laboratory ASTM D 790 Test of PVC/Grout Beam**

**$EI = 14,242$  psi**

**Clearly Consistent Values**



# Rehabilitation of Rigid Pipes



**Soil Cell Test  
Utah State Univ.  
1988 & 1993**

# Rehabilitation of Rigid Pipes

**From USU test data it is clear that deflection limit will occur before buckling. In fact no indication of buckling was observed.**

# Rehabilitation of Rigid Pipes

**For CIPP USU Test Data ( $t = 0.83''$ ,  $OD = 30''$ )**

**Unlined Slope = 29 ksf = 202 psi = . 61  $E'_s$ ;  $E'_s = 331$  psi**

**Lined Slope = 43.6 ksf = 303psi;  $80EI/D^3 = 101$  psi**

**$E = 665,594$  psi       $L = 1, K = 0.1$**

**Probably high by a factor of 1.5 to 2**

# Rehabilitation of Rigid Pipes

**If assumed soil support is present, the host pipe-soil structure dominates the structural response to the soil load.**

$$\begin{aligned}dP/d\Delta &= 80EI/D^3 + .61 E'_s \\ &= 1.49PS + .61 E'_s\end{aligned}$$

$$\begin{aligned}\text{For } E'_s &= 700, \text{ SDR}=35, E=125,000 \\ &= 21 + 427\end{aligned}$$



# Rehabilitation of Rigid Pipes

## Conclusions

**Test Data Does Not Support Buckling  
As Failure State**

**If Soil Support Required by Buckling  
Design Exist, Most Rigid Pipes Would  
Benefit Little, Structurally, From Liner**

**Liners Add Stiffness But Are Less  
Influential Than Soil Modulus**

# Rehabilitation of Rigid Pipes

## Conclusions

**Flexible Liner Design Should Be Based On Adding Stiffness OR Hydrostatic Pressure**

**More Testing & FEA Modeling Is Needed To Determine Relationship Between Soil Modulus and Stiffness Added by Liner**

**The ASCE PINS Task Group On Rehab Design Should Recommend Changes In "Fully Deteriorated" Design**